



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBE105-14181W3-3

Job Sheet 188783



11471

Part No: RBE105-14181W3-3

Job Qty: 4 pcs 3 MLC

Part Name: Extractor Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 2/8/19 Feb. 19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-14181W3 Rev.A IPP Rev. A 18.12.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	2/8/19		0.00	0.80	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	2/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
120	Packaging 3-1 - Stock - B4B	4 pcs	2/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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CANADA
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Container No: S164770



Part: RBE105 - 14181W3 - 3

Job No: 188783

Serial No/Batch: S164770

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 03/21/19

MAR 21 2019

DAS
40
9-89

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		MLL
130 QC 21 - SA	4 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	
Part Op Descriptions: 100 - Assemble as per DWG. See note 8.					DAS 21 9:35 MAR 21 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
90576A104	Lock Nut, M5 x 0.8	1218 Ea (4 ea)	100-Small Fab - 1	S 140526	
91166A240	Washer M5	2482 Ea (8 ea)	100-Small Fab - 1	S 140527	
91280A240	Hex Head Cap Screw, M5 X 0.8 X 35mm	1218 Ea (4 ea)	100-Small Fab - 1	S 136819	
RBE105-14181W3-11	Extractor Jaw Clamp	1216 pcs (4 ea)	100-Small Fab - 1	S 154498	
RBE105-14181W3-5	Extractor Bar	34 pcs (1 ea)	100-Small Fab - 1	S 150665	
RBE105-14181W3-7	Spindle	34 pcs (1 ea)	100-Small Fab - 1	S 155958	
RBE105-14181W3-9	Extractor Jaw	68 pcs (2 ea)	100-Small Fab - 1	S 154493	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	90576A104	16	101	0	
	91166A240	32	103	0	
	91280A240	16	50	0	
	RBE105-14181W3-11	16	0	0	
	RBE105-14181W3-5	4	0	0	
	RBE105-14181W3-7	4	0	0	
	RBE105-14181W3-9	8	0	0	
Part Specifications					
Specifications could not be found.					

Plex 1/15/19 1:38 PM Dart.lajeunesse.marie

8774

Entered: _____ Date: _____



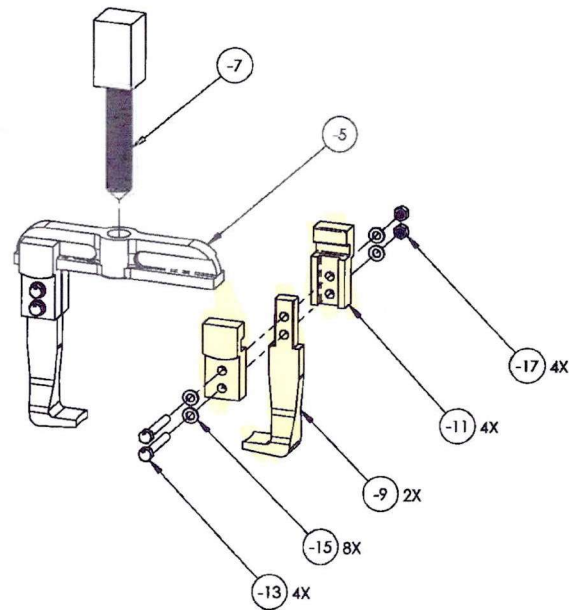
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Other/Details:					

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EXTRACTOR ASSEMBLY

DART AEROSPACE	
TITLE EXTRACTOR	
DWG NO. RBE105-14181W3-3	REV A
MAT'L _____ TREAT _____ FINISH _____ SPEC _____ DRAWN BY: <i>[Signature]</i> CHECKED: <i>[Signature]</i> OPFS APPR: <i>[Signature]</i> QA APPR: <i>[Signature]</i> APPROVED: <i>[Signature]</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES ± 125/ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL EC145	
SCALE N/A	DATE 03/12/2018
SHEET 3 OF 7	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188783 *MW*
19-01-18